



## EMC Filters for Shielded Rooms

**Series/Type:** B84312\*B\*, B84312\*H\*

The following products presented in this data sheet are being withdrawn.

Ordering Code	Substitute Product	Date of Withdrawal	Deadline Last Orders	Last Shipments
B84312F0020B103		2023-04-14	2023-07-28	2023-10-27
B84312F0020B003		2023-04-14	2023-07-28	2023-10-27
B84312C0020H103		2023-04-14	2023-07-28	2023-10-27



Ordering Code	Substitute Product	Date of Withdrawal	Deadline Last Orders	Last Shipments
B84312C0020H003		2023-04-14	2023-07-28	2023-10-27
B84312C0020B103		2023-04-14	2023-07-28	2023-10-27
B84312C0020B003		2023-04-14	2023-07-28	2023-10-27

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**Passband up to 300 kHz**  
**Stopband attenuation up to 40 GHz**



### Features

- Use of coaxial feed-through capacitors on input and output
- Single or current-balanced chokes depending on requirement
- Insertion loss to CISPR 17
- Also available with integrated EMP protection

### Installation

Single filters are attached directly to the shielding wall. Larger numbers can be housed in filter cabinets or boxes. Various models and the matching flexible connector fittings are available.

### Mechanical design

The electrical components are incorporated in an RF-tight case of tin-plated sheet steel. Filters are available for 2 or 20 lines and for upright or flat installation on shielding wall.

Model	Installation		Filter selection
B84312C	Upright	Space-saving solution for installing a number of different filters.	B84312C*B (2-line) B84312C*H (20-line)
B84312F	Flat	Low profile and thus advantage especially for just one or a few filters.	B84312F*B (2-line)

**Filter applications**

The following standard filters are designed for the most common applications; customized models can be produced for differing requirements.

Passband kHz	$Z_L$ $\Omega$	$I_R$ A	Application	Circuit diagram	No. of lines	Series B84312
DC ... 3.4	600	0.1	Standard filters for telephone systems	1	2 20	+0020B*** C0020H***
DC ... 3.4	600	0.1	Telephone systems for enhanced requirements (stopband attenuation of 100 dB above 10 kHz )	3	2 20	+0090B*** C0090H***
DC ... 50	600	0.1	Filters for telephone systems and modem cables, conditionally for control lines with critical signal rise times	1	2 20	+0040B*** C0040H***
DC ...120	150	0.1	Data signals with balanced signal transmission mode as used	2	2 20	+0050B*** C0050H***
DC ... 300	150	0.1	by modems or interfaces RS 485 up to 9600 Baud and/or RS 422 up to 19200 Baud	2	2 20	+0060B*** C0060H***
DC ... 120	100	2	Smoke detectors with serial data transmission in bus systems and remote power feeding, temperature switches, 24 V emergency lighting, DC motors	2	2 20	+0050B*** C0050H***
–	–	3	24-V emergency lighting, DC motors, signal and control lines	2	2 20	+0050B*** C0050H***
–	–	1	Universal filters for signal and control lines with up to 1 A	1	2 20	+0030B*** C0030H***
–	–	1	Control lines with up to 1 A and enhanced attenuation requirements	3	2 20	+0100B*** C0100H***

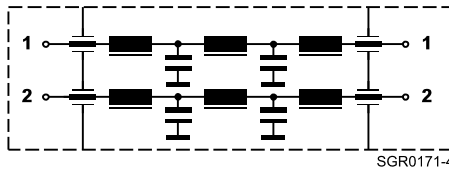
+ : C = upright installation, F = flat installation

**Circuit diagrams**

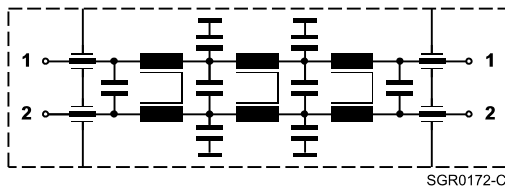
The diagrams each show a circuit of a 2-line filter.

In the series of 20-line filters there are 10 of them in each case.

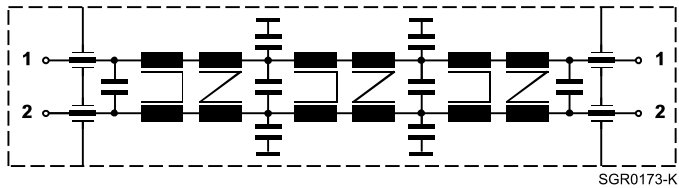
Circuit diagram 1



Circuit diagram 2



Circuit diagram 3



Note on circuit diagrams 2 and 3:

These filters are mounted with current-compensated chokes. Make sure that the forward and return line are routed paired through one filter.

**General technical data**

Rated voltage	$V_{R,AC}$	100	V	
Rated voltage	$V_{R,DC}$	100	V	
Rated frequency	$f_R$			Pass bandwidth at $Z_L$
Rated current	$I_R$	See characteristics		$T_A = 40\text{ °C}$
Line impedance	$Z_L$	See characteristics		
Test voltage	$V_{test}$	250 VDC, 2 s 250 VDC, 2 s		Line/line Line/case
Maximum DC resistance	$R_{max}$	See characteristics		Per line
Permissible ambient temperature	$T_A$	-25/+40	°C	
Climatic category (EN 60068-1)		25/085/56		-25 °C/+85 °C/56 days damp heat test
Weight		560 4.5	g kg	2-line filters 20-line filters
Mechanical version		C F		Upright for 2- and 20-line filters Flat for 2-line filters

**Filters with EMP protection:**

Nominal DC spark-over voltage	$V_{sdcN}$	<500	V	Per line
Surge response voltage		<800 <800	V V	At 1 kV/μs At 1 kV/ns
Nominal surge current (8/20 μs)		5/10	kA	
Suppression condition		$I \leq I_R$		

**Maximum voltage on filter output for filters with EMP protection**

Series	B84312	...0020+1** ...0090+1**	...0030+1** ...0100+1**	...0040+1**	...0050+1**	...0060+1**
Pulse shape in symmetrical circuit						
dv/dt = 0.1	kV/μs	2 V	360 V	8 V	3 V	12 V
dv/dt = 1	kV/μs	1 V	60 V	3 V	2 V	9 V
dv/dt = 1	kV/ns <sup>1)</sup>	0.5 V	2 V	0.5 V	0.5 V	1.2 V
Nominal surge current (8/20 μs)		5 V	290 V	12 V	10 V	12 V
Pulse shape in unsymmetrical circuit						
dv/dt = 0.1	kV/μs	50 V	700 V	250 V	120 V	280 V
dv/dt = 1	kV/μs	35 V	130 V	60 V	25 V	30 V
dv/dt = 1	kV/ns <sup>1)</sup>	1 V	5 V	3 V	1 V	1 V
Nominal surge current (8/20 μs)		20 V	200 V	110 V	25 V	50 V

1) Typical test pulse: rise time 10 ns, time to half value 1500 ns, charge voltage min. 50 kV, source impedance 90 Ω

**Characteristics and ordering codes**

$I_R$	Pass bandwidth kHz	$Z_L$ $\Omega$	$R_{max}$ Per line $\Omega$	Circuit diagram	Number of lines	Ordering code
A						
0.1	DC ... 3.4	600	11	1	2	B84312C0020B*03
0.1	DC ... 3.4	600	11	1	2	B84312F0020B*03
0.1	DC ... 3.4	600	11	1	20	B84312C0020H*03
1	— <sup>2)</sup>	<sup>3)</sup>	0.4	1	2	B84312C0030B*03
1	— <sup>2)</sup>	<sup>3)</sup>	0.4	1	2	B84312F0030B*03
1	— <sup>2)</sup>	<sup>3)</sup>	0.4	1	20	B84312C0030H*03
0.1	DC ... 50	600	1.1	1	2	B84312C0040B*01
0.1	DC ... 50	600	1.1	1	2	B84312F0040B*01
0.1	DC ... 50	600	1.1	1	20	B84312C0040H*01
0.1	DC ... 120	150	4.4	2	2	B84312C0050B*01
0.1	DC ... 120	150	4.4	2	2	B84312F0050B*01
0.1	DC ... 120	150	4.4	2	20	B84312C0050H*01
2	DC ... 120	100	0.4	2	2	B84312C0050B*21
2	DC ... 120	100	0.4	2	2	B84312F0050B*21
2	DC ... 120	100	0.4	2	20	B84312C0050H*21
3	— <sup>2)</sup>	<sup>3)</sup>	0.2	2	2	B84312C0050B*31
3	— <sup>2)</sup>	<sup>3)</sup>	0.2	2	2	B84312F0050B*31
3	— <sup>2)</sup>	<sup>3)</sup>	0.2	2	20	B84312C0050H*31
0.1	DC ... 300	150	1.0	2	2	B84312C0060B*01
0.1	DC ... 300	150	1.0	2	2	B84312F0060B*01
0.1	DC ... 3.4	600	17	3	2	B84312C0090B*04
0.1	DC ... 3.4	600	17	3	2	B84312F0090B*04
0.1	DC ... 3.4	600	17	3	20	B84312C0090H*04
1	— <sup>2)</sup>	<sup>3)</sup>	0.6	3	2	B84312C0100B*03
1	— <sup>2)</sup>	<sup>3)</sup>	0.6	3	2	B84312F0100B*03
1	— <sup>2)</sup>	<sup>3)</sup>	0.6	3	20	B84312C0100H*03

\*: 0 = Standard filters

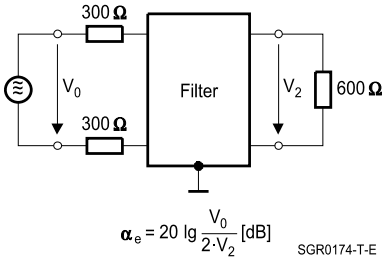
1 = Filters with EMP protection

2) Control line filters, not matched

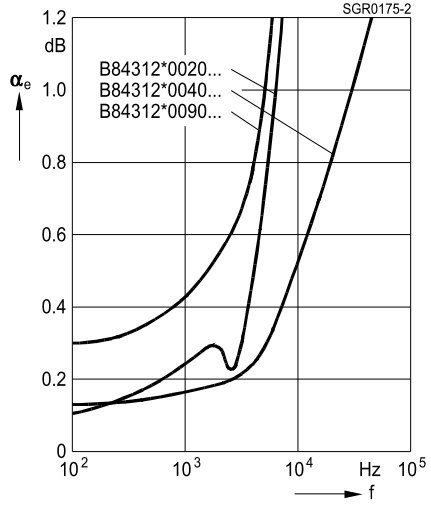
3) Not specified

**Insertion loss  $\alpha_e$  in passband (typical)**

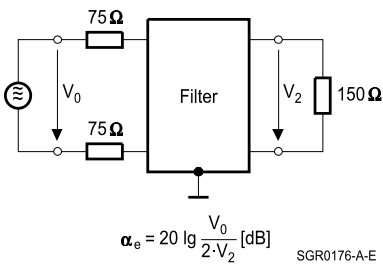
Measurement circuit



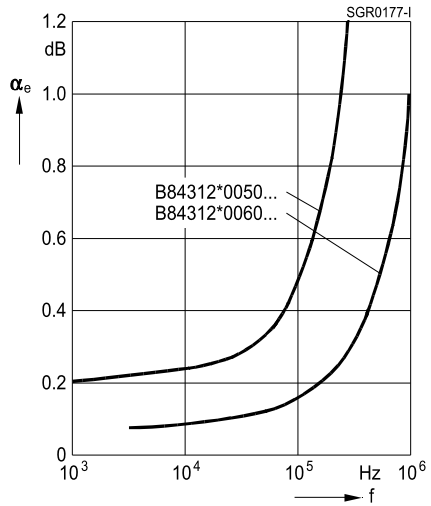
Symmetrical measurement circuit  
with  $Z_L = 600 \Omega$



Measurement circuit



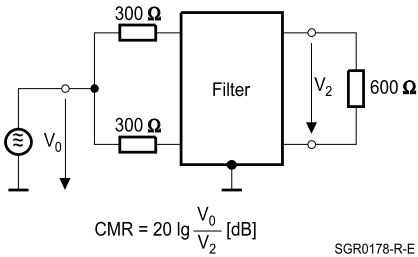
Symmetrical measurement circuit  
with  $Z_L = 150 \Omega$





### Unsymmetrical measurement (common-mode-rejection) in passband

Measurement circuit

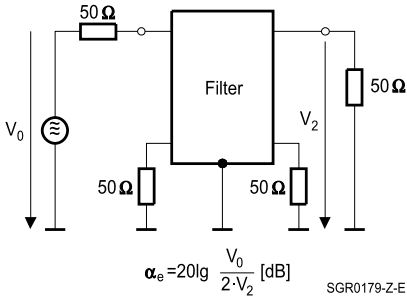


Filter with  $Z_L = 600 \Omega$

CMR >40 dB in passband

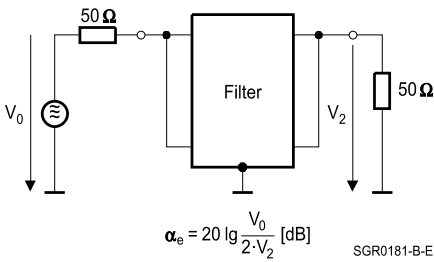
Insertion loss  $\alpha_e$  in stopband (typical)

Measurement circuit

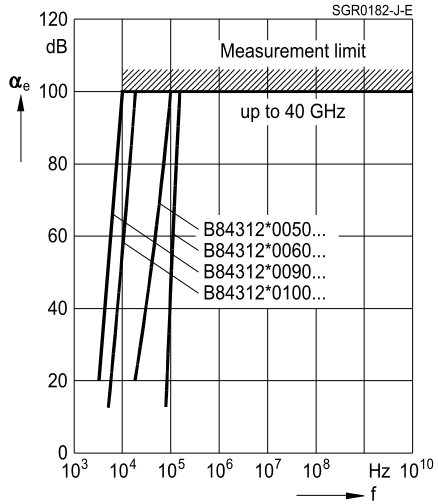
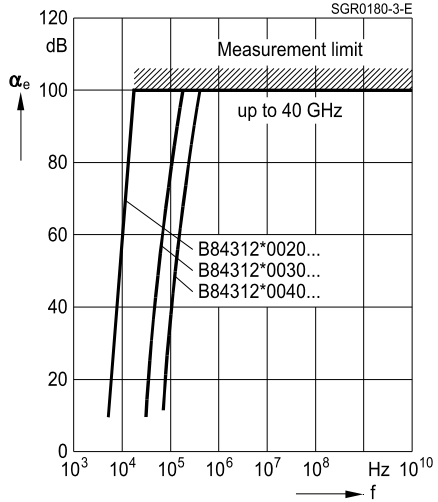


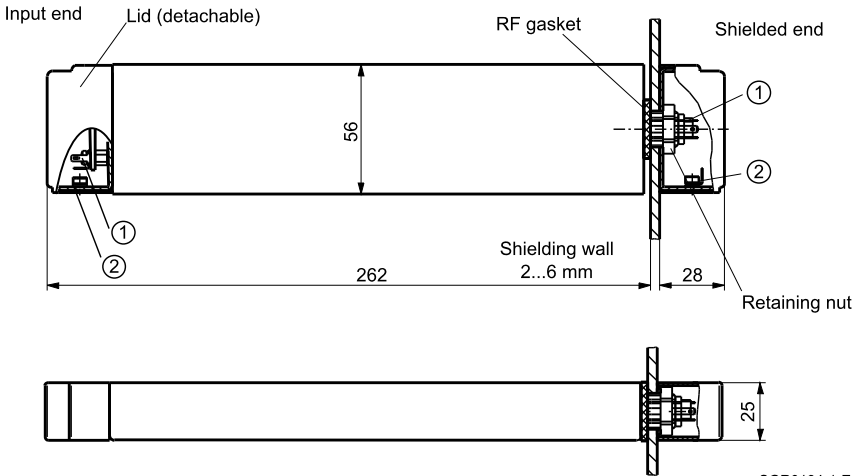
Unsymmetrical measurement circuit

Measurement circuit



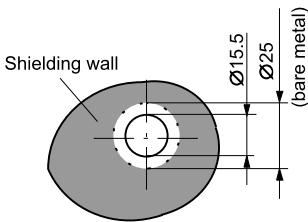
Asymmetrical measurement to MIL-STD-220A



**Dimensional drawings**
**2-line filters, upright installation**


SGR0184-1-E

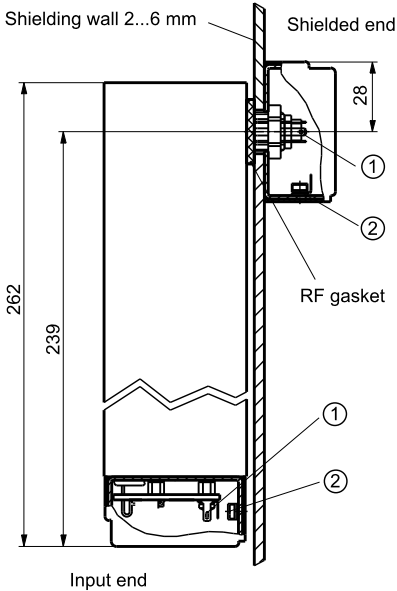
- ① Line connections at both ends:  
2 x tab connectors for receptacle 2.8 x 0.5 (in accessory bag)
- ② Strain relief with ground connection for cable diameter 4.5 ... 6 mm

**Hole for installation in shielding wall**


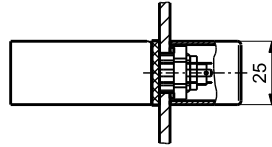
SGR0185-9-E

**2-line filters, flat installation**

**Side view**



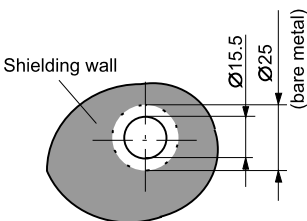
**Plan view**



SGR0186-H-E

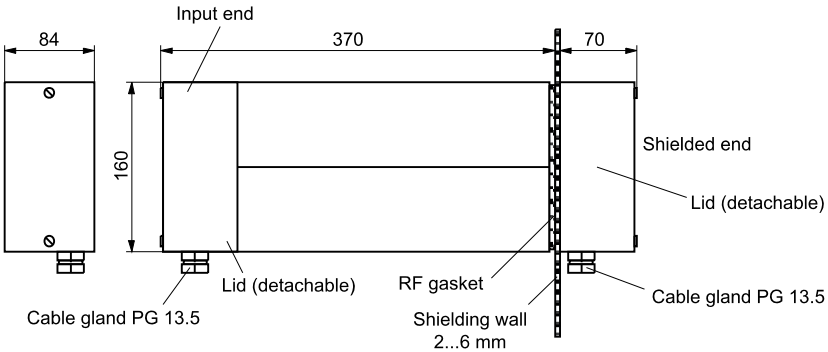
- ① Line connections at both ends:  
2 x tab connectors for receptacle 2.8 x 0.5 (in accessory bag)
- ② Strain relief with ground connection for cable diameter 4.5 ... 6 mm

**Hole for installation in shielding wall**



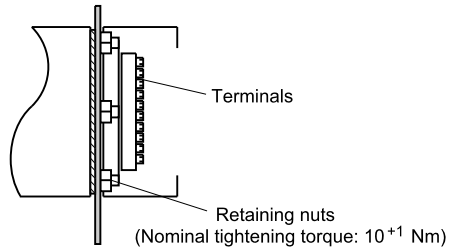
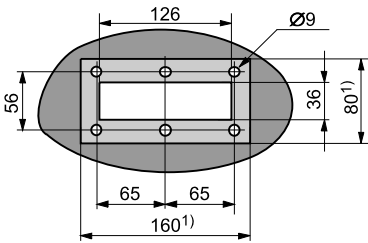
SGR0185-9-E

**20-line filters, upright installation**



SGR0187-Q-E

**Hole for installation in shielding wall**



SGR0188-Y-E

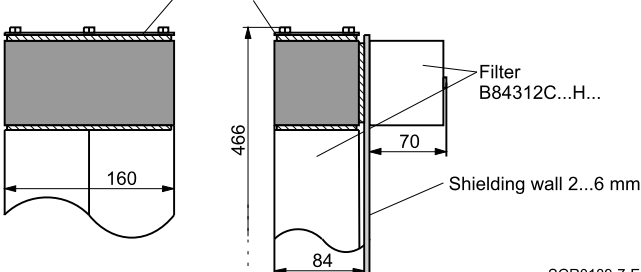
1) Bare metal

**Adapter**

A bracket adapter is available for flat installation on the shielding wall.

Ordering code: B84298M0012C004

Bracket adapter B84298M0012C004



SGR0189-7-E

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The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
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